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IO-470-L Beechcraft Baron 95

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The Continental O-470 engine
is a family of carbureted
and fuel-injected six-
cylinder, horizontally
opposed, air-cooled aircraft
engines that was developed
especially for use in light
aircraft by Continental
Motors. Engines designated
"IO" are fuel-injected. The
family also includes the
E165, E185, E225 and the

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~~Manual~~ E260 engines, and several specialty variants.

~~Continental O-470~~

~~Wikipedia~~

Continental O-470 and IO-470

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IO-370 series Engine

Installation and Operation

Manual: IO-370 series Engine

Maintenance and Overhaul

Manual: February 2020: April

2020: A copy of X42002,

S-20/S-200 Magneto Service

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O-470-K, L & M ...~~

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Parts Replacement List
Engine Model:
O-470-B, K, L, M, N, R, S, U
Description Part No. Qty.
Major Overhaul Gasket Set
(Inc. Intake Hoses)
SA536092-A10 1 Major

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~~Manual~~ Overhaul Gasket Set (No
Intake Hoses) SA646546-A1 1
Intake Hoses SA642917-1 10
Hydraulic Valve Lifter
SA628488 12 Connecting Rod
Bearing SA630826 12

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Transportation Federal
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If fuel flows are properly
set (see Continental manual

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Manual or the older SID97-3, any version), the flooded start is a rather typical method and almost always works. If the engine has only been shut down for up to about 15 minutes, the method I use is to slightly advance throttle (a little above idle), mixture in and start cranking.

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